

WHAT IS CLAIMED IS:

1. Decorative material comprising a plurality of spaced-apart Fresnel lens of a pre-determined geometrical
5 configuration separated by an opaque surface.
2. The decorative material according to claim 1 wherein said opaque surface has a glossy finish.
- 10 3. The decorative material according to claim 1 wherein said opaque surface has a matte finish.
4. The decorative material according to claim 1 wherein said plurality of spaced-apart Fresnel lens are of a first
15 color and wherein said opaque surface is of a second color.
5. The decorative material according to claim 1 wherein said opaque surface is a plain opaque area.
- 20 6. The decorative material according to claim 5 wherein said plain opaque surface is a plain smooth opaque area.
7. The decorative material according to claim 1 wherein said opaque surface is provided with ornamentation other
25 than Fresnel lens.
8. Process of manufacturing decorative material comprising the steps of providing a plurality of Fresnel lens and applying an opaque coating to at least first
30 portions of said Fresnel lens to provide spaced-apart second portions of said Fresnel lens separated by an opaque surface.

9. The process according to claim 8 wherein said step of applying said opaque coating is the step of applying a plain opaque coating.

5 10. The process according to claim 9 wherein said step of applying said plain opaque coating is the step of applying a plain smooth opaque coating.

11. The process according to claim 8 wherein said step of
10 applying said opaque coating is the step of applying an opaque coating provided with ornamentation other than Fresnel lens.

12. The process according to claim 8 wherein said step of
15 providing a plurality of Fresnel lens is the step of providing a plurality of contiguous Fresnel lens of a first color and wherein said applying step is the step of applying an opaque coating of a second color to said first portions of said Fresnel lens of said first color to
20 provide spaced-apart second portions of said Fresnel lens of said first color separated by an opaque coating of said second color.

13. The process according to claim 12 wherein said step of
25 providing a plurality of Fresnel lens is the step of providing a plurality of contiguous Fresnel lens of a first color and wherein said applying step is the step of applying an opaque coating of a second color to said first portion of said plurality of contiguous Fresnel lens of
30 said first color to provide spaced-apart second portions of said plurality of contiguous Fresnel lens of said first color separated by said opaque coating of said second color.

14. The process according to claim 8 wherein said step of applying said opaque coating is the step of silk screen printing said opaque coating.

5 15. The process according to claim 8 wherein said step of applying said opaque coating is the step of offset printing said opaque coating.

10 16. The process according to claim 8 wherein said step of applying said opaque coating is the step of applying said opaque coating by the rotogravure process.

15 17. The process according to claim 8 wherein said step of applying said opaque coating is the step of flexographic printing of said opaque coating.

18. The process according to claim 8 wherein said step of applying said opaque coating is the step of ink jet printing said opaque coating.